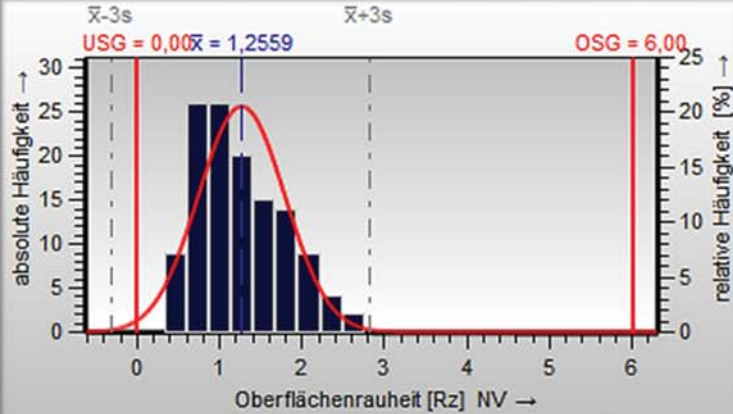




Falsche Verteilungsform

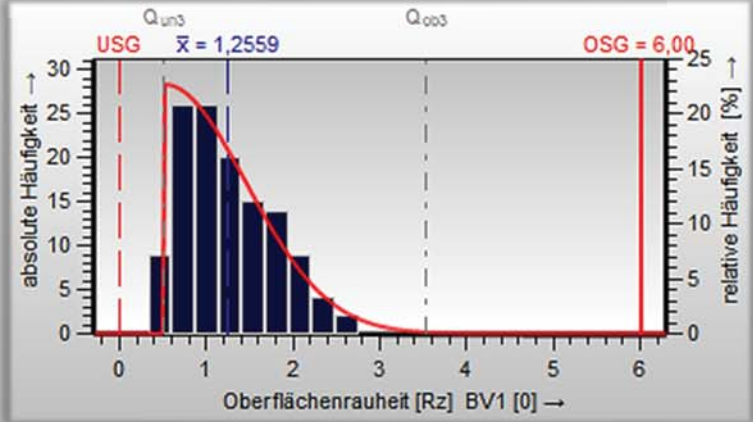


Merkm.Bez.	\bar{x}	s	Index	Index
Oberflächenrauheit	1,2559	0,523	$C_m = 1,91$	$C_{mk} = 0,80$

$C_{mk} 0,80$



Richtige Verteilungsform



Merkm.Bez.	\bar{x}	s	Index	Index
Oberflächenrauheit	1,2559	0,523	$C_m = 1,9815$	$C_{mk} = 2,03$

$C_{mk} 2,03$